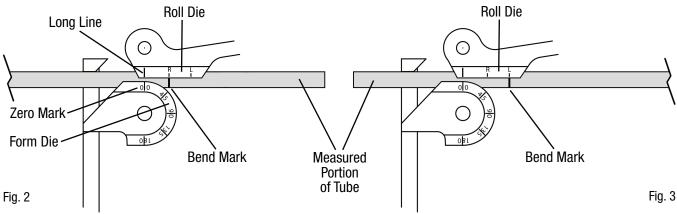
3-in-1 Bender 1/4", 5/16" & 3/8" O.D. Tubing

Measured 90° Bends

These steps will ensure that the centerline of the bent tube aligns with your measurement (Fig. 1).

Three Easy Steps:

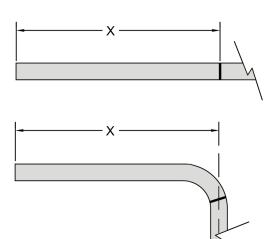
- 1. Measure and place a mark on the tubing (bend mark)
- 2. Raise roll die handle and insert tube. Align the long line on the roll die with the Zero mark on the form die.
 - If the measured portion of your tube is to the right of the roll die, slide the tube so the bend mark lines up with the "R" (Fig. 2).
 - If the measured portion of the tube is to the left of the roll die, slide the tube so the bend mark lines up with the "L" (Fig. 3).
- 3. Pull the roll die handle until the long line lines up with 90 degrees.



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